Thursday, 22/05/2008 2:29:20 PM Date: Üser: Julie Lecocq **Process Sheet Drawing Name** : GASKET Customer : CU-DAR001 Dart Helicopters Services Job Number : 39421 **Estimate Number** : 13311 **Part Number** : D37941 P.O. Number This Issue : 22/05/2008 S.O. No. : **Drawing Number** : NC **Project Number** Prsht Rev. : 22/05/2008 : R & D SM/MED FAB Type **Drawing Revision** First Issue : 39279 Material **Previous Run Due Date** : 02/06/2008 Qty: 20 Um: Each Written By **Checked & Approved By** new issue DD verified by:EC Comment 08-05-13 **Additional Product** Job Number: Description: **Machine Or Operation:** Seq. #: **NEOPRENE SHEET 0.063** MNEO60S063 1.0 11.4660 sf(s) Comment: Qty.: 0.5733 sf(s)/Unit Total: **NEOPRENE SHEET 0.063** Batch: 107655 FLOW WATER JET 2.0 WATER JET **Comment: FLOW WATER JET** 1-Cut as per Dwg D3794 Dwg Rev: ____ B 8-5-26 Prog Rev:__ 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE QC2 3.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK PACKAGING RESOURCE #1 PACKAGING 1 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	•				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category: NC	R: Yes	No DQ	۸٠	Date:	

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Ammerical	A			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
			-	·							
		,									

NOTE: Date & initial all entries

Date:

Thursday, 22/05/2008 2:29:20 PM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 39421

Part Number: D37941

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



INAL INSPECTION/W/O RELEASE



08/05/27/

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-26

Dart Ae	rospace	e Ltd								
W/O:			WC	ORK ORDER CHA	ANGES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Cate	gory:	NC	R: Yes	No DQ	A:	_ Date: _	
								d:	_ Date: _	
NCR:		1	WORK ORDI	ER NON-CONFO	RMANCE	(NCF	2)			
DATE	STEP	Description of NC		Corrective Action	Section B		Verific	cation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Descript Chief Eng	ion	Sign & Date	Secti		Chief Eng	QC Inspector
								1		

NOTE: Date & initial all entries

-DART AEROSPACE LTD	Work Order:	39421
Description: GASKET	Part Number:	D3794-1
Inspection Dwg: 737944 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Dimension Dimension Accept Reject Inspection	Drawing	Tolerance	Actual	Accept	Reject	Method of	Comments
1.88 7- 030 1.75 x 1.88 7- 030 1.75 x 1.90 7- 030 2.85 x 3.90 7- 030 3.85 x 8.00 7- 030 8-00 x 14.00 7- 030 30.00 x 14.07 7- 030 14.07 18.98 7- 030 18.98 33.90 7- 030 23.90 37.40 7- 030 27.40 39.40 7- 030 27.40	Dimension	i Olerance	Dimension	Accept	Kelect	Inspection	Comments
1.88	Ø .19	1005-001	,ાવ1	×			
3.90 % .030 3.85 % 8.00 % .030 8.00 % 14.00 % .030 14.00 % 14.07 % .030 14.07 18.98 % .030 14.07 18.98 % .030 13.90 27.40 % .030 29.40	.300 X .300	4- 010	\$309 X364	×			
.90 7/2 .036 .90 9/2 3.90 7/2 .036 3.85 9/2 8.00 7/2 .030 9/2 9/2 14.00 7/2 .030 14.00 9/2 14.07 7/2 .030 14.07 14.07 18.98 7/2 .030 18.98 14.07 23.90 7/2 .030 23.90 23.90 27.40 7/2 .030 27.40 29.40	1.88	Y- 030	1,75	×			
3.90 % .030 3.85 % 8.00 % 8.00 % 14.00 % 14.00 % 20.00 % .030 20.00 % 14.07 % .030 14.07 18.98 % .030 23.90 23.90 % .030 23.90 27.40 % .030 27.40 29.40 % .030 29.40	٥٩,	1/2 .030	.90	عو			
8.00 4030 8.00 x 14.00 41 .030 14.00 x 20.00 7030 20.00 x 14.07 4030 14.07 18.98 4030 18.98 23.90 4030 23.90 27.40 4030 27.40 29.40 7030 29.40	3.96		3,85	X6-			
14.06 4/- 036 14.00 x 30.06 4/- 030 30.00 x 14.07 4/- 030 14.07 18.98 4/- 030 18.98 23.90 4/- 030 23.90 27.40 4/- 030 27.40 29.40 4/- 030 27.40	8.00	400	8.00	×			
14.07 4. 030 14.07 18.98 4. 030 18.98 23.90 4. 030 23.90 27.40 4. 030 27.40 29.40 4. 030 28.40	14.00	1/2 .030	14.00	X			
14.07 4. 030 14.07 18.98 4. 030 18.98 33.90 4. 030 23.90 27.40 4. 030 27.40 29.40 4. 030 28.40	30.06	1/030	60.0G	8			
18-98 4/2 -030 18.98 23.90 4/2 -030 23.90 27.40 4/2 -030 27.40 29.40 4/2 -030 28.40	14.07	4, .020	14.07				
23.90 7- 030 23.90 27.40 7- 030 27.40 29.40 7- 030 24.40	18-98	1070	(8.98)				
27.40 % 030 27.40 29.40 % 030 24.40	23,96	4020	23.90				
39.40 4- 030 29.40	27.40	1/2 ~ 2x	27.40				
		4/- 030					
	1	176	39.90				

Measured by:	8	Audited by:	8	Prototype Approval:	a/	/
Date:	8-5-76	Date:	00/05/26	Date:	19	<u>L</u>

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	



